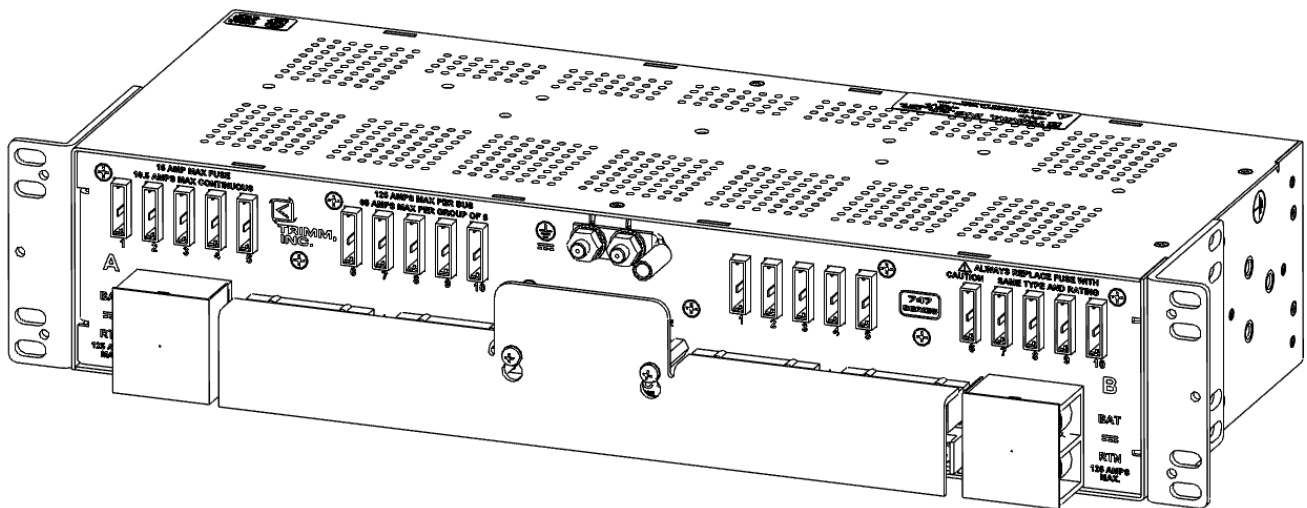




# Total Front Access Fuse Panel Installation Guide

Document INS-747XXXXXX

This manual covers the following part numbers-  
Trimm **747XXXXXX** Family



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## Section 1- General Information

### **1.1 - Product Description**

Trimm, Inc.'s Total Front Access series of power distribution fuse panels are available with four different fuse types to cover a wide range of applications that require total front access solutions. Total front access design places all input/output connections and fuses on the front of the panel. All panels include either GMT, KLM, TPM or TPA fuses depending on your application requirements. This product is suitable for central office locations, network telecommunication facilities, data centers and outside plant enclosures. These panels may be installed in GR-3108 Class 3 environments<sup>1</sup>.

<sup>1</sup>Salt fog exposure requirements were not evaluated with these products.

### **1.2 - Inspection**

Inspect the panel for any noticeable defects, missing parts (See "What's Included" below), or shipping damage. Please retain the original packaging in case you need to return the product to Trimm. Please notify Trimm, Inc. if any problems are found at 1-800-298-7466. Products shall not be returned to Trimm, Inc. without the proper Return Material Authorization (RMA) number.

### **1.3 - What's Included**

This unit should be packaged with the following items. Please notify Trimm, Inc. if any of these items are not included so a replacement can be sent out right away.

- Front Access fuse panel (verify part number from sticker on top of the unit.)
- 4 x #12-24 x ½" self-tapping mounting screws
- A single compression lug and associated fasteners (For Earthing/grounding connection only.)
- Input connector fasteners
- Installation guide packet

## Section 2 – Before You Begin

### **WARNING**

This panel shall be installed in a restricted access location by qualified service personnel only.

No field servicing is required on these units.

All connections/methods shall meet all national/local electrical codes as well as company specific methods and procedures. Failure to do so may result in damage to the equipment, and or personal injury.

A readily accessible disconnect device must be incorporated into the supply wiring for this product. This disconnect device must be capable of interrupting the maximum available fault current determined by analysis for your system.

### **2.1 - Tools Required For Installation**

Depending on the part number ordered the following tools may be needed to install this product.

- Multimeter
- Wire cutter/stripper
- No. 2 Phillips head torque screw driver
- Torque wrench with 7/16" socket
- Torque wrench with 11/32" thin walled socket (TPA panel only)
- Suitable UL approved crimp tooling for the field wiring terminals
- Cable ties or lacing cord
- Writing utensil or label maker for circuit designation
- Wire-Wrap tool for alarm connections (.045" square pins)

## **2.2 - Input Bus Amperage Rating**

This family of products were designed to be used at their input bus amperage rating of 65, 100, 125 or 150 Amps, fed by #4 AWG (65 Amp panels), #2 AWG (100 Amp panels), #1/0AWG (125 Amp panels), or #2/0AWG (150 Amp panels) wire and protected by a 75 Amp (65 Amp panels), 125 Amp (100 Amp panels), 150 Amp (125 Amp panels) or 175 Amp (150 Amp panels) maximum over current device.

## **2.3 - Fuse Sizing Information**

The fuse manufacturer recommends that GMT fuses rated 8 to 15 Amps shall be continuously operated at no more than 70% of their current rating. All fuse types/amperages shall be continuously operated at not more than 80% of their current rating.

## **2.4 - Fuse Replacement Information**

The correct fuses may be ordered from the table at the end of this document. See section 7

## **2.5 - Wiring Temperature Information**

The wiring for this product shall be rated 90° C or better. Wiring protected by GMT fuses shall be at least one size larger than the minimum required wire based on the National Electric Code, NFPA 70 ampacity tables.

## **2.6 - General Notes on Terminal Connections**

- Bare conductors should be coated with appropriate antioxidant compound before crimp connections are made.
- Use appropriate shrink tubing over un-insulated terminal barrels.
- Ensure that the mating surface of both the terminals and their connection point are clean and free of paint.
- Appropriate antioxidant should be applied to the mating surfaces of all connections.
- Use only listed terminals and crimp tooling when making connections.

## **2.7 - Operating Voltage Ranges**

The following table lists the minimum and maximum voltage that this product has been designed to operate in.

<b>Operating Voltage Information</b>		
<b>Nominal Voltage</b>	<b>Minimum Voltage</b>	<b>Maximum Voltage</b>
5 VDC	4 VDC	7.5 VDC
12 VDC	10 VDC	15.0 VDC
24 VDC	19 VDC	28.3 VDC
48 VDC	40 VDC	60 VDC

## **2.8 - Battery Return Treatment**

This product has been designed with the input return connection isolated from the chassis ground (Earthing) connection. This product is suitable for use with either DC-I or DC-C (Isolated or Common) battery return connection applications.

## **2.9 - Terminal Information**

The following terminals or suitable equivalents may be used for connection to this product. This recommendation is based on the panel's bus amperage rating.

747xxxxxxx Family Suggested Field Wiring Terminals							
Connection	Panel Bus Rating	Wire Gauge	Trimm Part Number <sup>1</sup>		Stud Size	Hole Spacing	Max. Width
			Standard Conductor	Flex Conductor			
Input (Compression Lug Type) 2 Hole	65 Amps	4 AWG	6500421221	6500421222	1/4"	5/8"	.625"
	100 Amps	2 AWG	6500221221	6500221242			
	125 Amps	1/0 AWG	6501021241	6501021242			
	150 Amps	2/0 AWG	6502021241	6502021242			
Output Set Screw	Set Screw (No terminals required)						
Output Barrier Strip (GMT or TPM fuse)	Up to 10 AWG fork or ring terminal with a #6 stud (.325" max. tongue width)						
Output Barrier Strip (TPA fuse type)	Up to 8 AWG fork or ring terminal with a #8 stud (.500" max. tongue width)						
Chassis Ground	Compression lugs included (1 per bus)						
Remote Alarm	Set Screw or Wire-Wrap (No terminals required)						
†The above list is only a suggestion. Equivalent terminals may be used provided they are listed and crimped with the appropriately listed crimp tooling. Wire gauge is based on the maximum over current device rating.							

## Section 3 – Rack Mounting

### **3.1 - Rack Mounting**

Secure the panel to the rack using the self tapping screws provided. For 23" rack or offset mounting applications, remove the screws holding the brackets to the chassis, orient the brackets to allow for optional mounting and re-torque the screws to 10 in-lbs. (1.1 Nm) max.

### **3.2 - Additional Rack Mounting Instructions**

If installed in a closed or multi-unit rack assembly, the operating ambient temperature of the rack environment may be greater than room ambient. Therefore, consideration should be given to installing the equipment in an environment compatible with the unit's maximum operating temperature. Mounting of the equipment in the rack should be such that a hazardous condition is not achieved due to uneven mechanical loading. Wiring shall be secured in a manner that does not impose excessive stress on the mounting brackets.

## Section 4 – Input and Grounding Cabling



### **WARNING**

Before installation, verify that the input power disconnect device is turned "OFF"

### **4.1 - Chassis Grounding (Earthing)**

This product is suitable for use in either a Common or Isolated (CBN or IBN) Bonding Network. This panel includes a compression lug for grounding. Crimp the ground wire to the terminals provided. Attach the wires to the panel using the supplied fasteners. Torque the fasteners to 24 in-lbs. (2.7 Nm). Attach other end of ground wire to the rack or other suitable grounding location. Reliable grounding of rack-mounted equipment should always be maintained (First On, Last Off).

### **4.2 - Input Wiring**

Remove the input covers and locate the flat washers and #1/4-20 locking nuts supplied with this panel. Crimp the battery and return wires to the proper terminals. Attach the wires to the panel using the supplied flat washers and locking nuts. Torque the fasteners to 40 in-lbs. (4.5 Nm).

### **4.3 - Power Verification Test**

This test is to verify proper function of the panel prior to the connection of loads. Turn on the over current protection/disconnect device supplying power to the A side bus. Use a multi meter to verify that voltage and polarity are correct at the input connection. Verify that the PWR LED is illuminated "green" and that the FUSE ALARM LED is not illuminated. Verify that continuity is present between C and NC power alarm contacts. Install a

failed fuse if possible and verify that the FUSE ALARM LED changes to “red”. With the failed fuse still in place verify that continuity is present between C and NO fuse alarm contacts. Repeat these steps for the B side bus if applicable.

## Section 5 – Output and Alarm Cabling

### **WARNING**

Before continuing installation, verify that the over current protection/disconnect device is turned “OFF”

#### **5.1 - Output Wiring (Set Screw Connections)**

This panel accepts #12 to #22 AWG copper wire to feed into the battery and return connections. Strip the wires approximately .375” (9.5mm) (for straight connections) and .260” (6.5mm) (for 35 degree angled connections) and insert into the battery and return connections for each fused position. Torque the screw to 5 in-lbs. (.5 Nm).

#### **5.2 - Output Wiring (Barrier Strip Connections)**

This panel accepts #10 to #22 AWG or #8 to #22 AWG for TPA panels wire to feed into the battery and return connections. Strip the wires to the appropriate length and crimp to the terminals. Remove or loosen (for fork terminals) the screws for each fused position. Attach the terminal onto the corresponding position for both battery and return connections. Torque the #6 screw to 10 in-lbs. (1.1 Nm) (GMT or TPM fuse panel) or 16 in-lbs. (1.8 Nm) for the #8 screws (TPA Fuse panel).

#### **5.3 - Alarm Wiring**

The alarm connections use standard wire wrap pins or set screw connectors depending on the part number ordered. To connect the panel to an alarm system, attach the alarm wires to the appropriate pins (C-NC or C-NO) as outlined below.

Continuity at the fuse fail alarm connector is established at positions C and NC when all the fuses are good (not failed). Continuity is established at positions C and NO when any fuse has blown (failed).

If equipped with a power fail alarm, continuity is established at positions C and NC when the panel is energized or at C and NO when the panel is not energized or a loss of power for that bus has occurred.

If equipped with Major/Minor alarming for external monitoring, the C,NC,NO contacts function as above when you provide a battery (B pin) and return (R pin) signal to the alarm circuitry. This voltage will enable the panels appropriate LED indicator and switches continuity on the alarm pins. The pin labeled X is not used. The voltage supplied to the B and R connections shall be the same as the input voltage to the panel. (I.e. if your input voltage is -48VDC then you shall supply -48VDC signal to the B and R Major pins to enable a Major alarm). When voltage is not present at the B and R pins the associated LED is not illuminated and the remote alarm contacts show continuity between C and NC.

## Section 6 – Final Installation

#### **6.1 - Fuse Installation**

Orientate and install the correct fuse into its position. Record the protected equipment identification and location on the supplied designation card. To prevent the risk of fire and/or equipment damage, always replace a fuse with the same type and rating.

#### **6.2 - Energizing the Panel**

Once all steps have been completed above, and a final inspection of the installation has been completed, you may energize the fuse panel by switching the corresponding interrupt device to its “ON” position.

